

ASSEMBLY OPERATIONS

For

HUDSON AND ESSEX K. D. AUTOMOBILES

FORM 6114 20M 12-30 MCO.

PARTS REQUIRED	DESCRIPTION OF OPERATION	TOOLS REQUIRED
<p>2 #38047 Battery Clamps 2 #122 - 5/16-18 Hex. Nuts</p> <p>NOTE: Extra plain washers were used on first cars because spacers were undersized.</p>	<p>Place the clamps in position at the top of each side of the battery, fitting them on the bolts holding the battery tray to the frame. Fasten them in place with a nut on each.</p> <p>Do not spring the clamps out of shape in tightening the nuts.</p>	<p>1 Medium Size Ratchet 1 P240 - 1/2" Hex. Socket</p>
<p>DATE: FEBRUARY 10TH, 1932.</p>	<p>ASSEMBLY: CHASSIS</p>	<p>OPERATION No. 58.</p>

Ferraplain

1 Hjul: Skemmen incl. Metalduekovertrek

10,50 \$5 = 5250 Kr. + Told = ca. 70

Pris 100 Kr. ekstra

2 Hjul: Skemmen incl. Metalduekovertrek.

35 \$.5 = 175 + Told = ca. ~~200~~ + 35 = 235

Pris 360 Kr.
